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D117-1028-013
Job Sheet 204309



Part No: D117-1028-013

Job Qty: 1 pcs

Part Name: EC145T2 Bearpaws with Wearplates



Part Weight: 0 lbs

Job Created: 12/6/19

Due Date: 12/27/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Jennifer Renwick

Description: Order 21090

Note: IIN-D117-1028 REV.C IPP REV:A 18.11.20 NEW ISSUE DD VERF:JFS IPP REV:B 19.03.20 AS PER PRELIM
REVC DD VERF:JFS IPP REV:C 19.10.09 AS PER IIN REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Packaging 1 - Pick Kit	1 pcs		12/27/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	



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Container No: S248108



Part: D117-1028-013

Job No: 204309

Serial No/Batch: S248108

Revision: C

Inspector:

Exp Date:

Instructions: FAA STC SR02508SE 19/02/15, TC LoA C-17.

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110 QC 4	1 pcs	12/27/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
120 Packaging 3-1 - Stock - B4B	1 pcs	12/27/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
130 DC - 1 - B4B	1 pcs	12/27/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	12/27/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 100 - Pick kit

Descriptions: 110 - QC4- 100% Inspect kits for completeness

120 - Package and Identify as per PPP D117-1028-013

130 - Photocopy bluefile and type labels per PPP D117-1028-013 CHG 001

140 - QC21- Final Inspection - Work Order Release

FG013

chg002

see attachment

013706

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C5A	Bolt	16 Ea (16 ea)	100-Packaging 1 - Pick Kit	5207679x2 5227874x11 523928
D2529	Washer	24 pcs (24 ea)	100-Packaging 1 - Pick Kit	5231495
D4012-3	Cushion	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5046542
D5718-1	Bearpaw Clamp	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5233919
D5718-3	Bearpaw Clamp	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5241974
D5719-1	Radius Block	8 pcs (8 ea)	100-Packaging 1 - Pick Kit	5241224
D5732-1	Bearpaw	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5245125
D5733-041	Bearpaw Wearplate	2 pcs (2 ea) ✓	100-Packaging 1 - Pick Kit	5247876 ✓
MS21043-4	Nut	24 Ea (24 ea)	100-Packaging 1 - Pick Kit	5241133
MS21083C4	Nut	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5162869
NAS1149D0463J	Washer	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5225595
NAS1802-4-24	Bolt	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5243428

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN4C5A	16	84	0
	D2529	24	778	0
	D4012-3	4	123	0
	D5718-1	4	8	0
	D5718-3	4	8	0
	D5719-1	8	10	0
	D5732-1	2	2	0
	D5733-041	2	2	0
	MS21043-4	24	1,491	0
	MS21083C4	8	60	0
	NAS1149D0463J	8	5,319	0
	NAS1802-4-24	8	20	0

Part Specifications

Specifications could not be found.

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-1028-011 <i>Bearpaw Installation</i>	23.2 lb 10.5 kg	0.0 in 0.0 m	0.0 lb-in 0.0 m-kg	207.0 in 5.26 m	4802 in-lb 55.2 m-kg
D117-1028-013 <i>Bearpaw Installation with Wearplates</i>	29.6 lb 13.5 kg	0.0 in 0.0 m	0.0 lb-in 0.0 m-kg	205.9 in 5.21 m	6095 in-lb 70.3 m-kg
D117-1028-041 <i>Wearplate Kit</i>	6.4 lb 2.9 kg	0.0 in 0.0 m	0.0 lb-in 0.0 m-kg	202.2 in 5.14 m	1294 in-lb 14.9 m-kg

5.0 PARTS LIST

QTY -011	QTY -013	QTY -041	Part Number	Description
X			D117-1028-011	BEARPAW INSTALLATION
	X		D117-1028-013	BEARPAW INSTALLATION WITH WEARPLATES
		X	D117-1028-041	WEARPLATE KIT
24	24	24	D2529	WASHER
4	4		D4012-3	CUSHION
2	2		D5732-1	BEARPAW (REPLACES D5700-1)
	2	2	D5733-041	BEARPAW WEARPLATE (REPLACES D5701-041)
4	4		D5718-1	CLAMP
4	4		D5718-3	CLAMP
8	8		D5719-1	RADIUS BLOCK
	16	16	AN4C5A	BOLT
8	24	24	MS21043-4	NUT
8	8	8	MS21083C4	NUT
8	8	8	NAS1149D0463J	WASHER
8	8	8	NAS1802-4-24	SCREW

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BEARPAW

[illegible]